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Attachment removal and replacement Guide



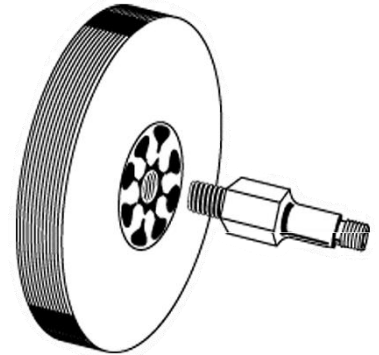
Knowledge, Integrity, Outstanding Service

Attachment removal and replacement

To replace any Pentagon Elite® attachment :

- **Recommended Tools:**

- 1) Utility or Olfa knife
- 2) Multi speed drill (500-4000) RPM
- 3) 4" Glue and pin-stripe eraser wheel
- 4) General Purpose adhesive remover
- 5) Rubbing alcohol (70 % or 90 %)
- 6) Lint free Cleaning Rags
- 7) Plastic chisel and scrapers



**Pin Stripe Eraser Wheel
and mandrel**

- Start to separate the Film side from the frame side of the Attachment, cut the Flexible membrane (center) of the attachment for the full length.
- Use a plastic chisel or rigid plastic scraper to peel one or two inches of the attachment from the frame cutting through the tape.
- Hold the end of the attachment (use pliers if necessary) and pull it out. The tape will shear at the core and tape residue will be left on the frame.
- Using the drill and the 4" eraser disc start removing the adhesive residue line(s) by applying pressure while operating the apparatus. **The wheel must rotate clockwise and be applied to the tape from right to left. Or, the wheel must be rotating into the tape to remove it without smearing.**
- **Start with 500 rpm, then adjust the Drill speed to best fit the removal but never higher than 2000 rpm optimal speed.**
- After the residue is removed, Clean the frame using the general purpose adhesive remover and the lint free rags.
- Use the rubbing alcohol and lint free rags to clean and polish the frame.
- Now you are ready to install new attachment. Follow the attachment installation instructions.



**Pin Stripe Eraser Wheel
Operation**

Disclaimer:

This guide was developed to remove the tape residue quickly and efficiently without using chemicals in the process. This is only a guide and Pentagon Protection US does not assume any liability for implementation.

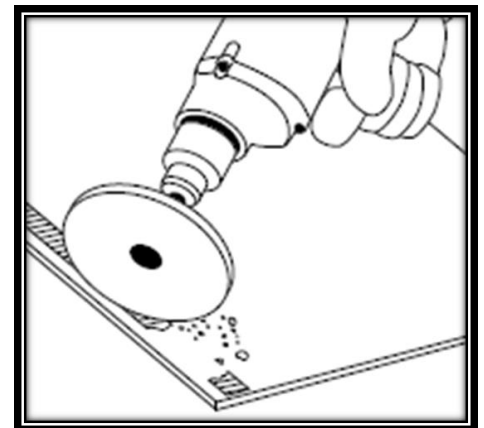
Recommended Tools



3M™ Stripe-Off Wheel
(Part Nos. 07498 or 07499)



Generic Pin stripe eraser



Electrical, cordless or
pneumatic multi speed Drill